



User Guide



Solutions Module for Unidrive SP

Part Number: 0471-0023-03 Issue: 3

Original Instructions

For the purposes of compliance with the EU Machinery Directive 2006/42/EC, the English version of this manual is the Original Instructions. Manuals in other languages are Translations of the Original Instructions.

Documentation

Manuals are available to download from the following locations: http://www.drive-setup.com/ctdownloads

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1 Safety information

1.1 Warnings, Cautions and Notes



A Warning contains information, which is essential for avoiding a safety hazard.



A **Caution** contains information, which is necessary for avoiding a risk of damage to the product or other equipment.

NOTE A Note contains information, which helps to ensure correct operation of the product.

1.2 Important safety information. Hazards. Competence of designers and installers

This guide applies to products which control electric motors either directly (drives) or indirectly (controllers, option modules and other auxiliary equipment and accessories). In all cases the hazards associated with powerful electrical drives are present, and all safety information relating to drives and associated equipment must be observed.

Specific warnings are given at the relevant places in this guide.

Drives and controllers are intended as components for professional incorporation into complete systems. If installed incorrectly they may present a safety hazard. The drive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control equipment which can cause injury. Close attention is required to the electrical installation and the system design to avoid hazards either in normal operation or in the event of equipment malfunction. System design, installation, commissioning/start-up and maintenance must be carried out by personnel who have the necessary training and competence. They must read this safety information and this guide carefully.

1.3 Responsibility

It is the responsibility of the installer to ensure that the equipment is installed correctly with regard to all instructions given in this guide. They must give due consideration to the safety of the complete system, so as to avoid the risk of injury both in normal operation and in the event of a fault or of reasonably foreseeable misuse.

The manufacturer accepts no liability for any consequences resulting from inappropriate, negligent or incorrect installation of the equipment.

1.4 Compliance with regulations

The installer is responsible for complying with all relevant regulations, such as national wiring regulations, accident prevention regulations and electromagnetic compatibility (EMC) regulations. Particular attention must be given to the cross-sectional areas of conductors, the selection of fuses or other protection, and protective ground (earth) connections.

This guide contains instructions for achieving compliance with specific EMC standards.

All machinery to be supplied within the European Union in which this product is used must comply with the following directives:

2006/42/EC Safety of machinery.

2014/30/EU: Electromagnetic Compatibility.

1.5 Electrical hazards

The voltages used in the drive can cause severe electrical shock and/or burns, and could be lethal. Extreme care is necessary at all times when working with or adjacent to the drive. Hazardous voltage may be present in any of the following locations:

- AC and DC supply cables and connections
- Output cables and connections
- Many internal parts of the drive, and external option units

Unless otherwise indicated, control terminals are single insulated and must not be touched.

The supply must be disconnected by an approved electrical isolation device before gaining access to the electrical connections.

The STOP and Safe Torque Off functions of the drive do not isolate dangerous voltages from the output of the drive or from any external option unit.

The drive must be installed in accordance with the instructions given in this guide. Failure to observe the instructions could result in a fire hazard.

1.6 Stored electrical charge

The drive contains capacitors that remain charged to a potentially lethal voltage after the AC supply has been disconnected. If the drive has been energized, the AC supply must be isolated at least ten minutes before work may continue.

1.7 Mechanical hazards

Careful consideration must be given to the functions of the drive or controller which might result in a hazard, either through their intended behaviour or through incorrect operation due to a fault. In any application where a malfunction of the drive or its control system could lead to or allow damage, loss or injury, a risk analysis must be carried out, and where necessary, further measures taken to reduce the risk - for example, an over-speed protection device in case of failure of the speed control, or a fail-safe mechanical brake in case of loss of motor braking.

With the sole exception of the Safe Torque Off function, none of the drive functions must be used to ensure safety of personnel, i.e. they must not be used for safety-related functions.

The Safe Torque Off function may be used in a safety-related application. The system designer is responsible for ensuring that the complete system is safe and designed correctly according to the relevant safety standards.

The design of safety-related control systems must only be done by personnel with the required training and experience. The Safe Torque Off function will only ensure the safety of a machine if it is correctly incorporated into a complete safety system. The system must be subject to a risk assessment to confirm that the residual risk of an unsafe event is at an acceptable level for the application.

1.8 Access to equipment

Access must be restricted to authorized personnel only. Safety regulations which apply at the place of use must be complied with.

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1.9 Environmental limits

Instructions in this guide regarding transport, storage, installation and use of the equipment must be complied with, including the specified environmental limits. This includes temperature, humidity, contamination, shock and vibration. Drives must not be subjected to excessive physical force.

1.10 Hazardous environments

The equipment must not be installed in a hazardous environment (i.e. a potentially explosive environment).

1.11 Motor

The safety of the motor under variable speed conditions must be ensured.

To avoid the risk of physical injury, do not exceed the maximum specified speed of the motor.

Low speeds may cause the motor to overheat because the cooling fan becomes less effective, causing a fire hazard. The motor should be installed with a protection thermistor. If necessary, an electric forced vent fan should be used.

The values of the motor parameters set in the drive affect the protection of the motor. The default values in the drive must not be relied upon. It is essential that the correct value is entered in the Motor Rated Current parameter.

1.12 Mechanical brake control

Any brake control functions are provided to allow well co-ordinated operation of an external brake with the drive. While both hardware and software are designed to high standards of quality and robustness, they are not intended for use as safety functions, i.e. where a fault or failure would result in a risk of injury. In any application where the incorrect operation of the brake release mechanism could result in injury, independent protection devices of proven integrity must also be incorporated.

1.13 Adjusting parameters

Some parameters have a profound effect on the operation of the drive. They must not be altered without careful consideration of the impact on the controlled system. Measures must be taken to prevent unwanted changes due to error or tampering.

1.14 Electromagnetic compatibility (EMC)

Installation instructions for a range of EMC environments are provided in the relevant Power Installation Guide. If the installation is poorly designed or other equipment does not comply with suitable standards for EMC, the product might cause or suffer from disturbance due to electromagnetic interaction with other equipment. It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the relevant EMC legislation in the place of use.

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NOTE Drive parameters are denoted in this manual by "Pr **MM.PP**", where MM refers to the menu number, and PP refers to the parameter number within that menu. Please refer to the drive manual for full parameter definitions.

2.1 SM-CAN

The SM-CAN is an solutions module that can be installed to any one of the three expansion slots in the drive. The SM-CAN module uses a 16-bit processor and communicates at up to 1.0 Mbit/s, currently the fastest data rate available for CAN.



The SM-CAN module is powered from the drive's internal power supply. The drive can be connected to a back-up power supply. This keeps the control electronics and option modules powered up, allowing the SM-CAN module to continue communicating with the CAN master controller when the main supply to the drive is switched off.

SM-CAN can only be used if an SM-Applications is installed in another slot on the drive. The SM-Applications must contain system file V1.02.00 or later, and the Function Block Library in SYPT must also be V1.02.00 or later.

2.2 General Specification

- CAN 2.0 Part B passive (11-bit identifiers only)
- 14 transmit/receive CAN slots plus 1 receive only CAN slot
- Data rates supported: 1M, 800K, 500K, 250K, 125K, 100K, 50K, 20K, 10K
- Auto-detection of network data rate
- 3 separate event task trigger links to SM-Applications event tasks
- Full RTR message support

NOTE SM-CAN requires a second processor such as SM-Applications to allow operation of the CAN bus.

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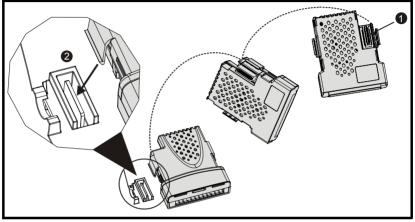
3

Before installing or removing a Solutions Module in any drive, ensure the AC supply has been disconnected for at least 10 minutes and refer to Chapter 1 *Safety information* on page 6. If using a DC bus supply ensure this is fully discharged before working on any drive or Solutions Module.

3.1 General Installation

The installation of a Solutions Module is illustrated in Figure 3-1.

Figure 3-1 Fitting a Solutions Module



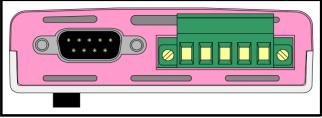
The Solutions Module connector is located on the underside of the module (1). Push this into the Solutions Module slot located on the drive until it clicks into place (2). Note that some drives require a protective tab to be removed from the Solutions Module slot. For further information, refer to the appropriate drive manual.

4 Electrical installation

4.1 SM-CAN terminal descriptions

The SM-CAN module has a 9-way D-type connector and a 5-way screw terminal block connector. Either terminal connector can be used for the CAN network connections.

Figure 4-1 SM-CAN



The connections for the CAN connectors are given in the table below.

Table 4.1 SM-CAN connections

| D-type connector | 5-way connector | Function | Description | |
|---------------------|--------------------|---------------|-------------------------------------|---|
| 6 | 1 | 0V EXTERNAL | 0V CAN external supply (optional) | |
| 2 | 2 | CAN-L | Negative data line | 1 |
| 3, 5, Shell | 3 | Shield | Cable braided shield connection | |
| 7 | 4 | CAN-H | Positive data line | |
| 9 | 5 | +24V EXTERNAL | +24V CAN external supply (optional) | |

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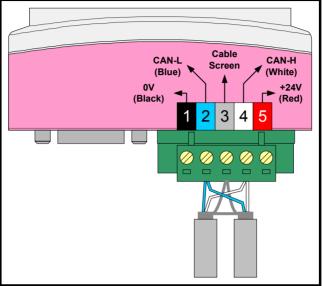
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4.2 SM-CAN connections

The SM-CAN may be connected to the CAN network using the 9-way D-type connector or the 5-way screw terminal connector (See Figure 4-2). The length of the "pigtail" shield connection should be kept as short as possible.





4.3 CAN cable

CAN cable requires a single twisted pair with overall shielding for the data wires. A second twisted pair may be used for a network power supply if required. The data wires are usually white and blue in cable designed for use in CAN networks.

| Cable | Data signal | Terminal | Description |
|----------------|-------------|----------|--------------------|
| Blue | CAN-L | 2 | Negative data line |
| Braided Shield | Shield | 3 | Cable shield |
| White | CAN-H | 4 | Positive data line |

Table 4.2 CAN color codes

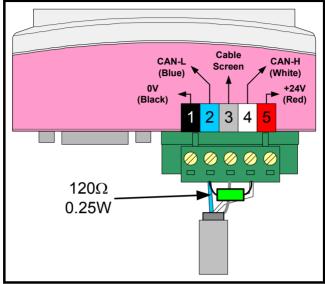
CAN networks run at high data rates, and require cable specifically designed to carry high frequency signals. Low quality cable will attenuate the signals, and may render the signal unreadable for the other nodes on the network.

NOTE Ensure only approved CAN cable is used.

4.4 **CAN** network termination

The CAN network must be terminated at each end by fitting a 120Ω termination resistor between the CAN-H and CAN-L lines. This prevents signals from being reflected back down the cable and interfering with each other.





Note Failure to terminate a network correctly can seriously affect the operation of the network. If termination is not installed, the noise immunity of the network is greatly reduced, while if too many termination resistors are installed, the network will be over-loaded and may not operate at all.

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4.5 SM-CAN cable shield connections

The SM-CAN should be wired with the cable shields isolated from ground at each drive. The cable shields should be linked together at the point where they emerge from the cable, and formed into a short pigtail to be connected to pin 3 on the CAN connector.

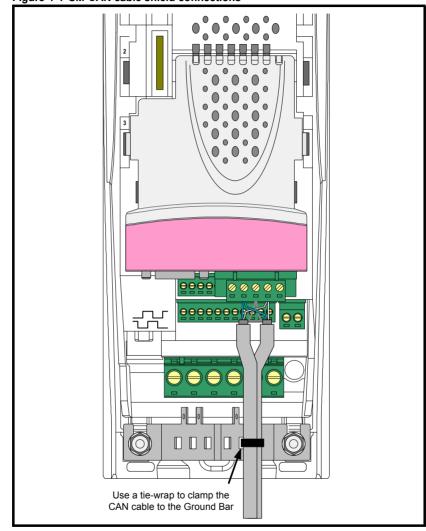


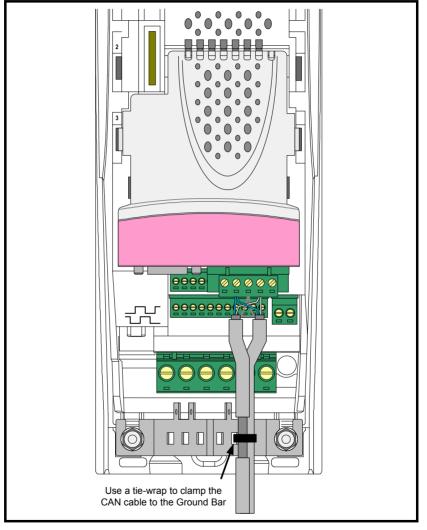
Figure 4-4 SM-CAN cable shield connections

NOTE The CAN cable shield should be grounded at one place ONLY in the network, to prevent it from becoming live in the unlikely event of a major fault in one of the CAN devices. The shield can be grounded by exposing the braid shield and clamping it to the EMC clamp on a drive.

4.6 CAN ground point

The CAN cable shield must be grounded AT ONE POINT only, usually near the centre point of the cable run. This is to prevent the cable shield from becoming live in the event of catastrophic failure of another device on the CAN network.

If a drive node is the desired ground point, the shield of one of the CAN cables can be exposed and clamped to the Grounding Bar, as shown in Figure 4-5 below.







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4.7 SM-CAN back-up power supply

If the CAN network is required to continue operating in the event of a loss of the main supply to the drive, a back-up +24V power supply should be connected to the drive. All option modules draw their power from the drive's internal power supply, and this will guarantee that the SM-CAN will continue to communicate.

The external power supply pins on the SM-CAN connectors will NOT keep the SM-CAN module powered up. These pins will only supply power to the CAN transceiver circuitry, and the maximum current drawn is 10mA.

4.8 Maximum network length

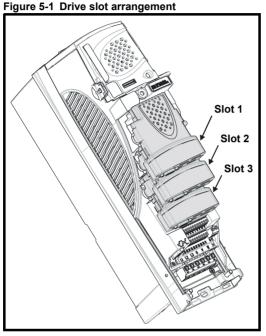
The maximum number of nodes that can be connected to a single CAN network segment is 32 nodes. Repeaters may be used to increase the number of nodes on a network to a maximum of 127. The maximum network length depends on the specified data rate.

| Data rate (bits/sec) | Maximum bus length (m) |
|-------------------------|---------------------------|
| 10K | 5000 |
| 20K | 2500 |
| 50K | 1000 |
| 100K | 800 |
| 125K | 500 |
| 250K | 250 |
| 500K | 100 |
| 800K | 50 |
| 1.0M | 30 |

Table 4.3 Maximum network lengths

5 SM-CAN configuration

NOTE The drive must be installed with firmware V1.00.00 or later for use with the SM-CAN. The drive has 3 slots available for option modules, and each slot has a dedicated menu of configuration parameters.



The SM-CAN can be installed to any slot, and each slot has a corresponding menu of parameters. When referring to a specific parameter for any slot, e.g. module ID code, the parameter will be referred to as Pr **MM.01**.

Table 5.1 Slot configuration menu

| Slot | Menu |
|------|-----------------|
| 1 | Pr 15.PP |
| 2 | Pr 16.PP |
| 3 | Pr 17.PP |

5.1 SM-CAN node address

| Name | SM-CAN node address | | | |
|--------|---------------------|--------------------|----------|--|
| Slot 1 | Pr 15.03 | Pr 15.03 Default 0 | | |
| Slot 2 | Pr 16.03 | Range | 0 to 127 | |
| Slot 3 | Pr 17.03 | Access | RW | |

Pr **MM.03** has been reserved for use as the node address parameter when a CAN protocol is implemented in the SM-Applications.

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Safety information NOTE SM-CAN requires the use of a second processor such as SM-Applications to communicate on the CAN bus.

5.2 SM-CAN data rate

| Name | SM-CAN da | SM-CAN data rate | | |
|--------|-----------------|---------------------|---------|--|
| Slot 1 | Pr 15.04 | Pr 15.04 Default -2 | | |
| Slot 2 | Pr 16.04 | Range | -2 to 8 | |
| Slot 3 | Pr 17.04 | Access | RW | |

Every node on a CAN network must be configured to run at the network data rate. If a node is configured with the wrong data rate, it may cause errors on the CAN network, and eventually trip on "SLx.Er" with error code 66 in Pr **MM.50** (Refer to section 8.7 *SM-CAN error codes* on page 38). The SM-CAN must be reset to make a change of data rate take effect. If an invalid data rate is set, the SM-CAN will reject the configured data rate and revert to the default setting.

Table 5.2 SM-CAN data rates

| Pr MM.04 | bits/s | Pr MM.04 | bits/s |
|----------|----------|----------|--------|
| -2 | Disabled | 4 | 125K |
| -1 | Auto | 5 | 100K |
| 0 | 1.0M | 6 | 50K |
| 1 | 800K | 7 | 20K |
| 2 | 500K | 8 | 10K |
| 3 | 250K | | |

The SM-CAN can automatically detect the network data rate by setting Pr **MM.04** to -1. SM-CAN will monitor the CAN network, and if the data rate is detected, it will set Pr **MM.04** to the indicate the detected data rate. However, it should be noted that the new value of Pr **MM.04** will NOT be stored.

The recommended sequence of events using auto-detection of the data rate as follows:

- 1. Power up the drive.
- 2. Set Pr MM.04 to -1
- 3. Reset the SM-CAN by setting Pr MM.32 to ON.
- 4. Connect the SM-CAN to the CAN network.
- 5. Wait for Pr MM.04 to change from -1.
- 6. Store the drive parameters by setting Pr MM.00 to 1000 and pressing RESET.
- **NOTE** The SM-CAN may have problems detecting the network data rate if there is little traffic on the CAN network. Auto-detection of the data rate is ideal when connecting a new node to an existing network, but may not work reliably if a network is powered up with all nodes attempting to detect the network data rate.

SM-CAN can also be disabled completely by setting Pr **MM.04** to -2. This ensures that a new default SM-CAN will not interfere with an existing network until it has been configured and enabled.

5.3 CAN network status

| Name | CAN network status | | |
|--------|----------------------|--------|-------------|
| Slot 1 | Pr 15.06 Default N/A | | |
| Slot 2 | Pr 16.06 | Range | -10 to 9999 |
| Slot 3 | Pr 17.06 | Access | RO |

Network activity can be monitored in the CAN network status parameter, Pr **MM.06**. When the SM-CAN is communicating successfully with the CAN master controller, the CAN network status parameter will give an indication of the number of CAN frames received or transmitted every second.

Table 5.3 CAN network status codes

| Pr MM.06 | Parameter | Description |
|----------|------------------------------|--|
| >=0 | Network ok | Indicates the number of CAN frames transmitted or received every second |
| -1 | Initialised | No message acknowledgement received. Indicates that there are bad wiring connections on teh network, or that SM-CAN is the only node currently active on the CAN network |
| -2 | Internal hardware failure | Part of the SM-CAN initialisation sequence was not successful. If this fault persists after a power cycle, replace the SM-CAN. |
| -3 | Configuration error | There is an invalid setting in the SM-CAN configuration parameters |
| -4 | Internal software error | Indicates that an internal software error has occurred. If this fault persists after a power cycle, replace the SM-CAN |
| -8 | Auto data-rate detect | SM-CAN is currently attempting to automatically detect the network data rate |
| -10 | Bus off error | SM-CAN has detected an excessive number of transmission errors and has entered the bus off condition |

If a configuration error or network error is detected, the drive may trip. Refer to section 8.6 *Drive trip display codes* on page 37 for details about the drive trip display.

5.4 Resetting the SM-CAN

| Name | SM-CAN reset | | | |
|--------|--------------|--------------------------|-------------------|--|
| Slot 1 | Pr 15.32 | Pr 15.32 Default 0 (OFF) | | |
| Slot 2 | Pr 16.32 | Range | 0 (OFF) to 1 (ON) | |
| Slot 3 | Pr 17.32 | Access | RW | |

Changes to the SM-CAN configuration in menu 15, 16 and 17 parameters will not take effect until the SM-CAN has been reset.

To reset an SM-CAN in slot 3:

- 1. Set Pr MM.32 to ON.
- 2. When the reset sequence has been completed, Pr MM.32 will be reset to OFF.
- 3. The SM-CAN will re-initialise using the updated configuration.
- NOTE This sequence does NOT store the SM-CAN configuration parameters in the Unidrive SP or the SM-CAN FLASH memory.

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5.5 Storing SM-CAN configuration parameters

| Name | Store to SM-CAN FLASH memory | | |
|--------|------------------------------|---------|-------------------|
| Slot 1 | Pr 15.31 | Default | OFF |
| Slot 2 | Pr 16.31 | Range | OFF (0) to ON (1) |
| Slot 3 | Pr 17.31 | Access | RW |

Menu 15, 16 and 17 parameters are stored in the drive. The SM-CAN will always use these values during initialisation to configure itself, so if a new SM-CAN is installed to the same slot, it will communicate using the same settings as the previous SM-CAN.

NOTE If the stored values in the drive are for a different type of Solutions Module, the drive will trip on "SLx.dF". The slot configuration parameters will be set to default values for SM-CAN, but the default values will NOT be stored in the drive.

The SM-CAN configuration parameters can also be stored in the FLASH memory on the SM-CAN. If the drive is replaced, the SM-CAN configuration parameters can subsequently be restored to the drive.

5.5.1 Saving drive parameters

To store drive parameters:

- 1. Set Pr MM.00 to 1000.
- 2. Press the red RESET button.

The drive will store all parameters (except Menu 20) but the operation of the SM-CAN will not be affected. Changes made to the SM-CAN configuration parameters will not take effect until the SM-CAN is reset.

NOTE Drive parameters are NOT stored in the SM-CAN.

5.5.2 Storing parameters to SM-CAN FLASH memory

To store the SM-CAN configuration parameters in the FLASH memory in the SM-CAN in slot 3:

- 1. Set Pr 17.31 to ON.
- 2. Set Pr MM.00 to 1000.
- 3. Press the red RESET button.

The drive will store its parameters, and CAN communication will be halted immediately. The SM-CAN configuration parameters will be saved within the SM-CAN FLASH memory. The SM-CAN will then reset and re-initialise using the updated configuration parameter values.

5.6 Reset all Solutions Modules

To reset all Solutions Modules installed on a drive:

- 1. Set Pr MM.00 to 1070.
- 2. Press the red RESET button on the drive.
- **NOTE** This sequence does NOT store the SM-CAN configuration parameters in the drive or the SM-CAN FLASH memory.

6 SM-CAN commands

SM-CAN has 14 CAN slots (slot 0 to 13) available for transmitting and receiving CAN frames from a CAN network. An additional slot (slot 14) may be used for receiving CAN frames only.

6.1 CAN slot and slot addressing

All SM-CAN commands must be given a target drive module slot and/or a target SM-CAN CAN slot. This is specified as MCC, and M and CC are detailed in Table 6.1.

Table 6.1 Target Drive and SM-CAN slots

| Mnemonic | Specification | Range | Description |
|----------|----------------------|---------|---|
| М | Drive module slot | | Specifies the drive slot number where the target SM-CAN or SM-Applications is installed. |
| CC | CAN slot | 0 to 14 | Specifies the CAN slot in the target SM-CAN |

If the target drive slot is set to 0, the SM-Applications will direct the CAN commands to the lowest drive slot that contains an SM-CAN. Similarly, the SM-CAN will direct any event task triggers to the lowest drive slot that contains an SM-Applications. This method is ideal if the drive is installed with one SM-CAN and one SM-Applications, as it guarantees that the CAN commands and event task triggers will be directed to the correct modules, irrespective of which slots the SM-CAN and SM-Applications are installed in.

Table 6.2 Drive module slot destinations

| | М | Description |
|---|---|--|
| | 0 | All commands will be directed to the lowest drive slot containing an SM-CAN. |
| | 1 | All commands will be directed to the creating drive plat. If the plat does not contain on |
| | 2 | All commands will be directed to the specified drive slot. If the slot does not contain an SM-CAN, the status% argument will indicate that the command was unsuccessful. |
| Γ | 3 | |

If dual SM-CAN or SM-Applications are installed to the drive, it is important that all commands are directed to a specific drive slot. This ensures that all SM-CAN commands will be sent to the intended module, even if one of the SM-CAN modules has failed. If the target SM-CAN has failed for any reason, the **status**% argument for the command will indicate to the DPL program that the command was unsuccessful.

6.2 SYPT version

SYPT is required to program the SM-Applications with commands for the SM-CAN. SYPT V1.06.03 (or later) is required with DPLC2 Function Block Library V1.02.00 (or later) to provide full support for all SM-CAN commands. Safety information

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6.3 PUTCAN

PUTCAN is used to transmit a CAN data frame, set a message filter for message reception, send a remote transmit request (RTR) frame, and configure the RTR response data frame.

NOTE If 2 transmit slots contain messages with identical CAN identifiers, the slot status information will get corrupted. It will be impossible to tell which slot actually attempted to transmit the message, and the actual transmission status that resulted.

DPL CODE

```
Status% = PUTCAN(CANSlot%, Command%, CANID%, Length%, TxWord0%,
TxWord1%)
```

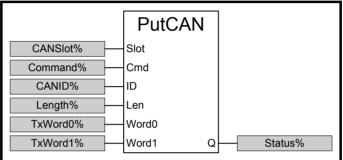
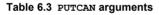


Figure 6-1 Function block diagram



| Argument | Range | Description |
|----------|------------------|--|
| CANSlot% | 0 to 313 | Destination slot in the CAN controller, specified as MCC where: M = drive module slot containing target SM-CAN CC = CAN controller slot in target SM-CAN |
| Command% | 0 to 3 | Specifies the required command: 0 = transmit CAN frame 1 = configure mask for specified CAN slot 2 = send RTR message 3 = configure RTR response message |
| CANID% | 0 to 2047 | Specifies the 11bit CAN identifier |
| Length% | 0 to 8 | Specifies the number of data bytes to be sent in the CAN frame. Set to 0 when configuring a CAN slot mask or sending an RTR message |
| TxWord0% | ±2 ³¹ | Specifies the 32bit data word containing byte 0 (LSB) through to byte 3 (MSB) of the CAN data field. Unused bytes should be set to zero. |
| TxWord1% | ±2 ³¹ | Specifies the 32bit data word containing byte 4 (LSB) through to byte 7 (MSB) of the CAN data field. Unused bytes should be set to zero. |
| Status% | 0 or 1 | Returns the status code of the PUTCAN command, where: 0 = command failed 1 = command successfully completed |

NOTE When **PUTCAN** returns a status code of 1, this indicates that the message was transferred successfully to the CAN controller. It does NOT indicate that the CAN message has been transmitted. Use **CANSTATUS** or **CANSTATUSALL** to check when the message has actually been transmitted.

6.4 GETCAN

GETCAN examines the specified message slot, and returns the CAN identifier, data length code and the data bytes. Unused data bytes will be set to 0.

DPL CODE

```
(Status%, Length%, RxWord0%, RxWord1%, TStamp%) =
```

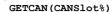


Figure 6-2 Function block diagram

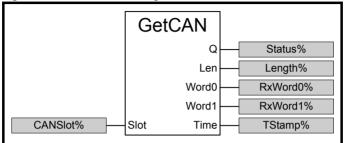


Table 6.4 GETCAN arguments

| Argument | Range | Description |
|----------|------------------|--|
| CANSlot% | 0 to 314 | Source slot in the CAN controller, specified as MCC where: M = drive module slot containing target SM-CAN CC = CAN controller slot in target SM-CAN |
| Status% | 0 or 1 | Returns the status code of the GETCAN command, where: 0 = command failed - slot is empty 1 = message read successfully - output arguments are valid |
| Length% | 0 to 8 | Returns the number of data bytes received in the CAN frame |
| RxWord0% | ±2 ³¹ | 32bit data word containing bytes 0 (LSB) through 3 (MSB) of the CAN data field. Unused bytes will be set to zero |
| RxWord1% | ±2 ³¹ | 32bit data word containing bytes 4 (LSB) through 7 (MSB) of the CAN data field. Unused bytes will be set to zero |
| TStamp% | 0 to 255 | 8-bit time-stamp where a value of 1 represents approximately 32 bit periods. TStamp [®] should only be used to determine the order in which messages were received by the CAN controller |

NOTE If 2 CAN slots are configured identical slot masks, any messages received for those slots will only appear in the lowest numbered slot. The higher numbered slot will never receive a message.

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6.5 CANSTATUS

CANSTATUS returns the status of the specified message slot. For a receive slot, this will indicate if there is a message waiting to be processed, while for a transmit slot, it will indicate if the previous message has been transmitted or not.

DPL CODE

Status% = CANSTATUS(CANSlot%)

Figure 6-3 Function block diagram



Table 6.5 CANSTATUS arguments

| Argument | Range | Description |
|----------|--|---|
| CANSlot% | 0 to 314 | Source slot in the CAN controller in the target SM-CAN, specified as MCC where: M = drive module slot containing target SM-CAN CC = CAN controller slot in target SM-CAN |
| Status% | Returns the status of the specified CAN slot in the target SM-0 where: 0 to 2 0 = slot is empty 1 = message transmission in progress 2 = new message has been received | |

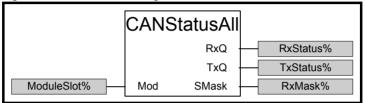
6.6 CANSTATUSALL

CANSTATUSALL performs a similar function to CANSTATUS, but CANSTATUSALL will return the status of all CAN slots in the specified SM-CAN. RxStatus% indicates the slots with new received messages waiting, and TxSlots% indicates the slots with messages waiting to be transmitted.

RxMask% indicates that one or more slots are currently configured to receive CAN frames. SM-CAN will lose the slot mask settings when it is reset, so **RxMask**% allows the SM-Applications detect that SM-CAN has been reset, and re-configure the slot receive masks.

DPL CODE

(RxStatus%, TxStatus%, RxMask%) = CANSTATUSALL(ModuleSlot%)
Figure 6-4 Function block diagram



| Table 6.6 | CANSTATUSALL | arguments |
|-----------|--------------|-----------|
|-----------|--------------|-----------|

| Argument | Range | Description |
|-------------------|------------|---|
| ModuleSlot% | 0 to 3 | Specifies the drive module slot containing the target SM-CAN |
| RxStatus% | 0 to 32767 | Bits 0 to 14 represent the receive status of CAN slots 0 to 14. Any bit set to 1 indicates that the corresponding CAN slot has received a new message, and it can be retrieved using the GETCAN command |
| TxStatus % | 0 to 16383 | Bits 0 to 13 represent the transmit status of CAN slots 0 to 13. (Slot 14 cannot be used to transmit messages.) Any bit set to 1 indicates that the corresponding CAN slot contains a message that is still waiting to be transmitted |
| RxMask% | 0 or 1 | Indicates that one or more slots are currently configured to receive CAN frames. SM-CAN will lose the slot mask settings when it is reset, so this argument allows the SM-Applications to detect when SM-CAN has been reset, and restore the slot mask settings |

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6.7 ENABLECANTRIPS

ENABLECANTRIPS specifies which CAN network errors detected by SM-CAN will cause the drive to trip.

DPL CODE

Status% = ENABLECANTRIPS(TripMode%)

Figure 6-5 Function block diagram

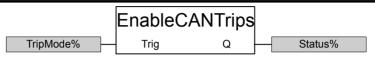


Table 6.7 ENABLECANSTRIPS arguments

| Argument | Range | Description |
|-----------|---------|---|
| TripMode% | 0 to 32 | Specifies SM-CAN trip mode as MT, where: M = drive module slot containing target SM-CAN T = trip mode, where: 0 = CAN trips disabled 1 = drive trip only on bus-off error 2 = drive trip on bus-off error and no acknowledge |
| Status% | 0 or 1 | Returns the status of the ENABLECANTRIPS command, where: 0 = operation failed 1 = operation successful |

6.8 **RESETCANTIMER**

RESETCANTIMER will reset the internal timer used to generate the **TStamp**% argument in **GETCAN** to 0.

DPL CODE

Status% = RESETCANTIMER(Reset%)

Figure 6-6 Function block diagram

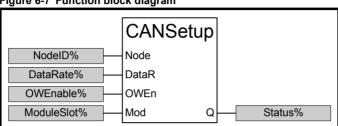


Table 6.8 RESETCANTIMER arguments

| Argument | Range | Description |
|----------|---------|--|
| Reset% | 0 to 31 | Reset CAN timer as MR, where: M = drive module slot containing target SM-CAN R = reset, where: 0 = no action 1 = reset CAN timer |
| Status% | 0 or 1 | Returns the status of the RESETCANTIMER command, where: 0 = operation failed 1 = operation successful |

6.9 CANSETUP

CANSETUP can be used to set the configuration parameters for the drive slot where an SM-CAN is installed. **CANSETUP** will disable the SM-CAN before changing configuration parameters, and re-enable using the new configuration when complete. Use **CANREADY** to ensure that SM-CAN has completed the re-initialisation sequence. DPL CODE



Status% = CANSETUP(NodeID%, DataRate%, OWEnable%, ModuleSlot%) Figure 6-7 Function block diagram

Table 6.9 CANSETUP arguments

| Argument | Range | Description | ٦ | con |
|-------------|----------|---|---|---------------|
| Argument | Kange | Description | | fig |
| NodeID% | 0 to 127 | Node address (Pr MM.03) | | configuratior |
| DataRate% | -2 to 8 | Data rate (Pr MM.04) | | ion |
| OWEnable% | 0 or 1 | CAN slot over-write enable. Refer to section 9.4 CAN slot over-write enable on page 40 for full details | | cor |
| ModuleSlot% | 0 to 3 | Specifies the drive slot containing the target SM-CAN | 1 | commands |
| Status% | 0 or 1 | Returns the status of the CANSETUP command, where: 0 = command failed 1 = command successful | | nds C/ |

NOTE As CANSETUP automatically resets the SM-CAN to make the configuration changes take effect, it is strongly advised to call CANSETUP before PUTCAN is used to configure the receive slot masks.

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6.10 CANGETNODEADDR

CANGETNODEADDR will return the node address parameter (Pr **MM.03**) for the specified SM-CAN. All CAN protocols will require some sort of node identification, and it is strongly recommended to use Pr **MM.03** for this purpose.

DPL CODE

```
(Status%, NodeID%) = CANGETNODEADDR(ModuleSlot%)
```

Figure 6-8 Function block diagram



Table 6.10 GETNODEADDRESS arguments

| Argument | Range | Description |
|-------------|----------|---|
| ModuleSlot% | 0 to 3 | Specifies the drive slot containing the target SM-CAN |
| Status% | 0 or 1 | Returns the status of the CANGETNODEADDR command, where: 0 = command failed 1 = command successful |
| NodeID% | 0 to 127 | The specified SM-CAN node address |

6.11 CANREADY

CANREADY should be used to check that the SM-CAN has completed the initialisation routine after power up. It should also be used to check if the CANSETUP or CANCONFIGEVENT commands have been completed.

DPL CODE

```
(Status%, Ready%) = CANREADY (ModuleSlot%)
```

Figure 6-9 Function block diagram

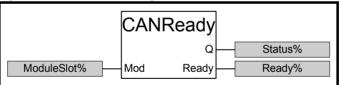


Table 6.11 CANREADY arguments

| Argument | Range | Description | |
|-------------|--------|---|--|
| ModuleSlot% | 0 to 3 | Specifies the drive module slot containing the target SM-C/ | |
| Status% | 0 or 1 | Returns the status of the CANREADY command, where: 0 = command failed 1 = command successful | |
| Ready% | 0 or 1 | Indicates if the previous CANSTETUP has completed or not. 0 = re-initialisation still in progress 1 = initialisation complete | |

6.12 CANCONFIGEVENT

SM-CAN can trigger an event task in an SM-Applications (or second processor) when the specified CAN slot receives a message. **CANCONFIGEVENT** is used to configure an event task trigger link, and 3 separate event task trigger links may be defined for a single SM-CAN.

NOTE SM-CAN will retain all event task trigger settings when it is reset.

DPL CODE

Status% = CANCONFIGEVENT(CANSlot%, Trigger%, TaskNo%,

ModuleSlot%)

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Figure 6-10 Function block diagram

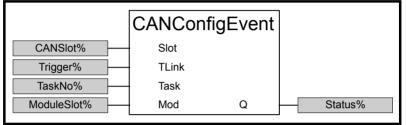


Table 6.12 CANCONFIGEVENT arguments

| Argument | Range | Description | |
|-------------|----------|--|--|
| CANSlot% | 0 to 314 | Slot in the CAN controller that will trigger the specified event task when a message is received. Specified as MCC where M = drive module slot containing target SM-CAN CC = CAN controller slot in target SM-CAN | |
| Trigger% | 1 to 3 | Specifies the event task trigger link to be configured | |
| TaskNo% | 0 to 3 | Specifies the event task to be triggered in the target SM- Applications, where: 0 = no event task (use to disable a previous configuration) 1 = EVENT 2 = EVENT1 3 = EVENT2 4 = EVENT3 | |
| ModuleSlot% | 0 to 3 | Specifies the drive module slot containing the SM-Applications whose event task is to be triggered | |
| Status% | 0 or 1 | Returns the status of the CANCONFIGEVENT command, where: 0 = event task trigger configuration failed 1 = event task trigger configured successfully | |

NOTE As CANCONFIGEVENT automatically resets the SM-CAN to make the event task trigger active, it is strongly advised to call CANCONFIGEVENT before PUTCAN is used to configure the receive slot masks.

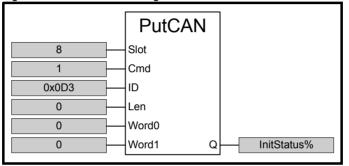
7 Using the SM-CAN commands

7.1 Configuring a CAN slot to receive messages

When a valid CAN frame is received from the CAN network, the 11-bit identifier is compared with the mask values for all receive slots. If a match is found, the data length code and data bytes will be placed in the corresponding slot. If no match is found, the frame is discarded. This allows frames to be filtered by the CAN controller in hardware, ensuring that only CAN frames intended for the local node are kept.

Use **PUTCAN** with the command argument set to 1. The example below shows how to configure CAN slot 8 to accept CAN frames with 11-bit identifier of 0x0D3. (211 decimal) DPL CODE

MaskStatus% = PUTCAN (8, 1, 0x0D3, 0, 0, 0) Figure 7-1 Function block diagram

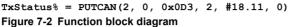


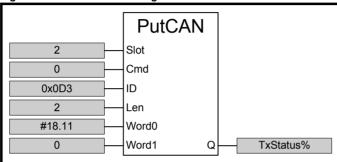
NOTE A CAN slot will lose its mask value if it is subsequently used to transmit a message, so the slot mask must be re-configured before any new messages will be received. While this does not cause a problem for the CAN controller, it may be difficult to keep track in the controlling software of which slots are being used for which purpose. Usually, it is best to dedicate CAN slots to receive certain CAN frames, and use remaining slots for transmitting CAN frames.

7.2 Transmitting a CAN frame

PUTCAN can be used to configure a CAN frame and transfer it to the specified CAN slot to await transmission. The CAN controller will automatically handle network arbitration, and will transmit the message when it gains control of the CAN network. If SM-CAN has 2 or more messages waiting to be transmitted, it will attempt to transmit the message with the highest priority (i.e. lowest CAN identifier) first.

The example below shows how to transmit a CAN frame from slot 2 with CAN identifier 0x0D3 (211 decimal) and 2 data bytes containing the value in Pr **18.11**. DPL CODE





TxStatus% will indicate if the message was successfully transferred to the SM-CAN, but this does NOT mean that the message has actually been transmitted. **CANSTATUS** or **CANSTATUSALL** must be used to check when the message has actually been transmitted.

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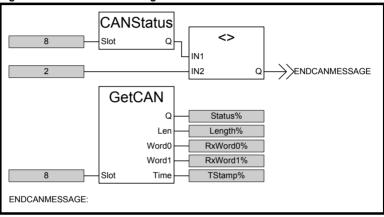
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7.3 Receiving a CAN frame

SM-CAN does not notify the SM-Applications (or second processor) when new messages have arrived. SM-Applications must use **CANSTATUS** or **CANSTATUSALL** to see any new messages have arrived, and **GETCAN** to retrieve the data from any slot containing a message.

The example below shows how to use **CANSTATUS** to check for a new message in slot 8, and call **GETCAN** to retrieve the message if a new message is present. DPL CODE

if CANSTATUS(8) = 2 then (RxStatus%, Length%, RxWord0%, RxWord1%, TStamp%) = GETCAN(8)





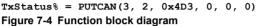
7.4 Remote transmit request (RTR)

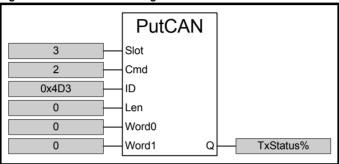
The "remote transmit request" frame allows a node to request a data frame from another remote node. The remote node will return the RTR response frame. The RTR message has the RTR bit set to 1 (recessive) and contains no data bytes.

7.4.1 Requesting node

The requesting node must transmit an RTR frame from the slot that is to be used to receive the RTR response frame. The CAN identifier of the RTR frame MUST match the CAN identifier configured for the RTR response message in the remote node. In the example below, slot 3 will be used to transmit the RTR message.

DPL CODE





Use **CANSTATUS** to check the status of slot 3, and use **GETCAN** to retrieve the RTR response frame once it has been received (See section 6.5 *CANSTATUS* on page 24 and section 6.4 *GETCAN* on page 23).

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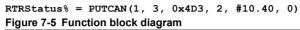
7.4.2 Remote node

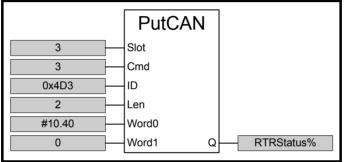
The remote node will automatically respond if the CAN identifier of the received RTR frame matches its own RTR CAN identifier. The RTR response frame can be placed in any of the slots reserved for transmitting data frames.

The SM-Applications can update the RTR response message at any time, provided it is not currently being transmitted. The RTR response is handled entirely by SM-CAN, and the SM-Applications will not know when an RTR response message has actually been transmitted.

Use the **PUTCAN** command with cmd% set to 3 to update the CAN identifier, data length code and data bytes for the RTR response frame. In the example below, the RTR response will consist of 2 bytes containing the drive status word, and will be transmitted from slot 3.

DPL CODE





8 Diagnostics

The information from the parameters described below should always be noted before contacting Control Techniques for technical support.

8.1 Module ID code

| Name | Module ID | Module ID code | | |
|--------|-----------------|----------------|-----|--|
| Slot 1 | Pr 15.01 | Default | 406 | |
| Slot 2 | Pr 16.01 | Range | 406 | |
| Slot 3 | Pr 17.01 | Access | RO | |

The module ID code indicates the type of solutions module that is installed in the corresponding slot.

8.2 SM-CAN firmware version

| Name | SM-CAN firmware - major version | | | | |
|--------|---------------------------------|---------------------------------|----------------|--|--|
| Slot 1 | Pr 15.02 | Pr 15.02 Default N/A | | | |
| Slot 2 | Pr 16.02 | Range | 00.00 to 99.99 | | |
| Slot 3 | Pr 17.02 | Access | RO | | |
| | | | | | |
| Name | SM-CAN fir | SM-CAN firmware - minor version | | | |
| Slot 1 | Pr 15.51 | Default | N/A | | |
| Slot 2 | Pr 16.51 | Range | 0 to 99 | | |
| Slot 3 | | | | | |

The full version of the SM-CAN firmware can be read for the corresponding slot. Table 8.1 shows how to construct the full firmware version from these values.

Table 8.1 SM-CAN firmware version

| Major version | Minor version | Firmware version |
|------------------|------------------|------------------|
| 1.01 | 5 | V1.01.05 |

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8.3 SM-CAN data rate

| Name | SM-CAN data rate | | |
|--------|------------------|---------|---------|
| Slot 1 | Pr 15.04 | Default | 5 |
| Slot 2 | Pr 16.04 | Range | -2 to 8 |
| Slot 3 | Pr 17.04 | Access | RW |

Every node on a CAN network must be configured to run at the network data rate. If a node is configured with the wrong data rate, it may cause errors on the CAN network, and eventually trip on "SLx.Er" with error code (Pr **MM.50**) of 66. The SM-CAN must be reset to make a change of data rate take effect. If an invalid data rate is set, the SM-CAN will reject the configured data rate and revert to the default setting.

Table 8.2 SM-CAN data rates

| Pr MM.04 | bits/s | Pr MM.04 | bits/s |
|----------|----------|----------|--------|
| -2 | Disabled | 4 | 125K |
| -1 | Auto | 5 | 100K |
| 0 | 1.0M | 6 | 50K |
| 1 | 800K | 7 | 20K |
| 2 | 500K | 8 | 10K |
| 3 | 250K | | |

SM-CAN can be configured to automatically detect the CAN network data rate by setting Pr **MM.04** to -1. SM-CAN will monitor the CAN network, and set Pr **MM.04** to the correct value when detection is complete.

SM-CAN can also be disabled completely by setting Pr **MM.04** to -2. This ensures that a new default SM-CAN will not interfere with an existing network until it has been configured and enabled.

8.4 SM-CAN serial number

| Name | SM-CAN se | SM-CAN serial number | | |
|--------|-----------|----------------------|--------|--|
| Slot 1 | Pr 15.35 | Default | N/A | |
| Slot 2 | Pr 16.35 | Range | 32 bit | |
| Slot 3 | Pr 17.35 | Access | RO | |

Returns the last 6 digits of the 10-digit serial number on the part description label. This number is entered during manufacture of the SM-CAN, and cannot be changed.

8.5 CAN network status

| Name | CAN netwo | CAN network status | | |
|--------|----------------------|--------------------|-------------|--|
| Slot 1 | Pr 15.06 Default N/A | | | |
| Slot 2 | Pr 16.06 | Range | -10 to 9999 | |
| Slot 3 | Pr 17.06 | Access | RO | |

Network activity can be monitored in the CAN network status parameter, Pr **MM.06**. When the SM-CAN is communicating successfully with the CAN master controller, the CAN network status will give an indication of the number of cyclic data messages per second that are being processed.

Table 8.3 CAN network status codes

| Pr MM.06 | Parameter | Description | |
|----------|------------------------------|--|--|
| >=0 | Network ok | Indicates the number of CAN frames transmitted or received every second | |
| -1 | Initialised | No message acknowledgement received. Indicates that there are bad wiring connections on teh network, or that SM-CAN is the only node currently active on the CAN network | |
| -2 | Internal hardware failure | Part of the SM-CAN initialisation sequence was not successful. If this fault persists after a power cycle, replace the SM-CAN | |
| -3 | Configuration error | r There is an invalid setting in the SM-CAN configuration parameters | |
| -4 | Internal software error | Indicates that an internal software error has occurred. If this fa persists after a power cycle, replace the SM-CAN | |
| -8 | Auto data-rate detect | SM-CAN is currently attempting to automatically detect the netword ata rate | |
| -10 | Bus off error | SM-CAN has detected an excessive number of transmission errors and has entered the bus off condition | |

8.6 Drive trip display codes

If the SM-CAN detects an error during operation, it will force a trip on the drive. However, the trip code displayed on the drive will only indicate which slot initiated the trip. The exact reason for the trip will be indicated in the SM-CAN error code parameter, Pr **MM.50**.

Table 8.4 below shows the possible trip codes that will be displayed on the drive when a problem is detected with the SM-CAN, or when the SM-CAN initiates a trip.

Table 8.4 Drive trip display codes

| Slot where trip was initiated | | Fault | Description | |
|-------------------------------|--------|--------|----------------------------------|--|
| Slot 1 | Slot 2 | Slot 3 | raun | Description |
| SL1.HF | SL2.HF | SL3.HF | Hardware fault | The drive has detected that a solutions module is present, but is unable to communicate with it. This trip will also occur if the SM-CAN is removed from the drive while it is powered up |
| SL1.tO | SL2.tO | SL3.tO | Watchdog timeout | Not used by SM-CAN |
| SL1.Er | SL2.Er | SL3.Er | Error | User trip generated by the SM-CAN |
| SL1.nF | SL2.nF | SL3.nF | Not installed | This trip will occur if a drive slot is configured for a SM-CAN, but a different module is installed in the slot. It will also occur if the SM-CAN has crashed |
| SL1.dF | SL2.dF | SL3.dF | Different module installed | The slot configuration parameters stored in the drive are not valid SM-CAN configuration parameters. This trip will also occur when an SM-CAN is installed to a previously un-used slot |

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NOTE If the drive has V1.00.xx firmware installed, the SLx.nF trip will be seen if the SM-CAN is removed while the drive is powered up.

8.7 SM-CAN error codes

| Name | SM-CAN error code | | |
|--------|-------------------|---------|----------|
| Slot 1 | Pr 15.50 | Default | N/A |
| Slot 2 | Pr 16.50 | Range | 0 to 255 |
| Slot 3 | Pr 17.50 | Access | RO |

If the SM-CAN detects an error during operation, it will force a trip on the drive, and update the SM-CAN error code, Pr **MM.50**. The table below shows the SM-CAN error codes.

| Error Code | Fault | Description | |
|---------------|----------------------------------|--|--|
| 0 | No error detected | Indicates that the trip was not caused by the SM-CAN. It is possible to trip the drive externally via various communication channels | |
| 66 | Bus off error | The CAN controller has seen an excessive number of transmission errors, and has taken itself off the CAN network. (Refer to section 6.7 <i>ENABLECANTRIPS</i> on page 26) | |
| 69 | No acknowledgement | No ACK bit was seen when the last message was transmitted. Indicates that there are no other devices on the network, or the SM-CAN is transmitting corrupt messages. (Refer to section 6.7 ENABLECANTRIPS on page 26) | |
| 70 | FLASH transfer error | The SM-CAN was unable to upload the configuration parameters from its FLASH memory to the drive | |
| 74 | SM-CAN module overtemperature | If the temperature inside the SM-CAN exceeds 82° C, the SM-CAN will trip the drive, and show error code 74 | |
| 80 | Inter-option communication error | Communications time-out has occurred, but SM-CAN is unable to determine the reason for the error | |
| 81 | Communication error to slot 1 | Direct communications between the SM-CAN and an SM- | |
| 82 | Communication error to slot 2 | Applications in another slot has timed out. This can occur when the SM-CAN attempts to trigger an event task in an SM- | |
| 83 | Communication error to slot 3 | Applications, and gets no response | |
| 98 | Internal watchdog error | Internal error. Cycle power to the drive to reset from this trip. | |
| 99 | Internal software error | trip persists, replace the SM-CAN | |

9 Advanced features

9.1 Triggering SM-Applications event tasks

SM-CAN can be configured to trigger an event task in an SM-Applications (or second processor) when a message is received in a specific CAN slot. Up to 3 slots can be used to trigger event tasks in the SM-Applications. If 2 SM-Applications are installed, the target SM-Applications can also be specified.

Full details about configuring SM-CAN event task triggers can be found in section 6.12, *CANCONFIGEVENT* on page 29.

9.2 Restore SM-CAN defaults

| Name | Restore SM- | -CAN defaults | |
|--------|-----------------|---------------|-------------------|
| Slot 1 | Pr 15.30 | Default | OFF (0) |
| Slot 2 | Pr 16.30 | Range | OFF (0) or ON (1) |
| Slot 3 | Pr 17.30 | Access | RW |

If the SM-CAN detects that the drive has been restored to default values, it will overwrite the slot configuration parameters with the SM-CAN default values.

NOTE If the stored values in the drive are for a different type of Solutions Module, the SM-CAN will trip "SLx.DF", but no error code will be set. It will over-write the parameter values with the SM-CAN default values, but will NOT store these values in the drive.

Pr **MM.30** specifies whether the default values should be written to the SM-CAN FLASH memory. If Pr **MM.30** is set to ON, the default values will be written into the SM-CAN FLASH memory.

The full sequence of events to restore default settings for a SM-CAN installed in slot 3 is as follows:

- 1. Set Pr **17.00** to 1233 to restore European defaults (1244 for USA defaults) to the drive.
- 2. CAN communications will be stopped.
- 3. The drive will load and store its default parameter values.
- 4. Default parameter values for the SM-CAN will be loaded in Pr 17.PP parameters.
- 5. If Pr **17.30** is set to ON (1), the SM-CAN default parameter values will be stored in the SM-CAN FLASH memory.
- 6. The SM-CAN will reset and re-initialise using the default values.

9.3 Restore previous SM-CAN configuration

| Name | Upload from SM-CAN FLASH memory | | |
|--------|---------------------------------|---------|-------------------|
| Slot 1 | Pr 15.33 | Default | OFF (0) |
| Slot 2 | Pr 16.33 | Range | OFF (0) or ON (1) |
| Slot 3 | Pr 17.33 | Access | RW |

If valid configuration parameters have previously been stored in the SM-CAN FLASH memory, these values can be restored to the drive. When the configuration parameter values have been uploaded to the drive, the SM-CAN will reset and re-configure using the updated parameter values.

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This feature allows a pre-configured SM-CAN to be installed to a drive without losing the SM-CAN configuration.

NOTE If the SM-CAN is unable to upload the configuration parameters to the drive, or configuration parameters have never been stored in the SM-CAN FLASH memory, the drive will trip "SLx.ER" and set the error code (Pr **MM.49**) to 70.

When Pr MM.33 is set to ON, the SM-CAN will transfer the configuration parameters from its FLASH memory to the drive, over-writing the existing values in the drive.

The full sequence of events for restoring values from a SM-CAN installed in slot 3 is as follows:

- 1. Set Pr 17.33 to ON.
- 2. CAN communications will be stopped.
- The SM-CAN will overwrite all Pr 17.PP parameters with the values stored in its internal FLASH memory.
- 4. Pr 17.33 will be reset to OFF.
- 5. The SM-CAN will reset and re-initialise using the restored values.

This procedure will NOT store the updated drive parameters.

NOTE The SM-CAN will restore its configuration parameters to the menu of parameters associated with the slot that it is installed in. If an SM-CAN is moved from slot 3 on a drive, it can be re-installed in any slot on another drive.

9.4 CAN slot over-write enable

| Name | CAN slot over-write enable | | |
|--------|----------------------------|---------|-------------------|
| Slot 1 | Pr 15.36 | Default | OFF (0) |
| Slot 2 | Pr 16.36 | Range | OFF (0) or ON (1) |
| Slot 3 | Pr 17.36 | Access | RW |

This parameters specifies how the SM-CAN behaves if a receive CAN slot already contains a message when a new message arrives for that slot. By default, SM-CAN discard the new message, and leave the existing message in the CAN slot for the SM-Applications (or second processor) to retrieve.

CAN slot over-write enable configures the SM-CAN such that the new message will over-write the old message in the CAN slot.

Table 9.1 CAN slot over-write enable settings

| Pr MM.36 | Setting | Description |
|----------|------------|---|
| OFF (0) | Discard | The old message waiting in the CAN slot will be left intact, and the new message will simply be discarded |
| ON (1) | Over-write | The old message currently waiting in the CAN slot will be over-written with the new message |

10 **Quick reference**

10.1 **Complete parameter reference**

Table 10.1 shows every parameter available in the drive for configuring the SM-CAN, plus a cross-reference to the section in the manual where more information can be found.

| Slot 1 | Slot 2 | Slot 3 | Default | Cross reference | Description |
|-----------------|-----------------|-----------------|---------|------------------------|--|
| Pr 15.01 | Pr 16.01 | Pr 17.01 | 406 | Section 8.1 on page 35 | Module ID code |
| Pr 15.02 | Pr 16.02 | Pr 17.02 | | Section 8.2 on page 35 | Major firmware version |
| Pr 15.03 | Pr 16.03 | Pr 17.03 | 0 | Section 5.1 on page 17 | Node address |
| Pr 15.04 | Pr 16.04 | Pr 17.04 | -2 | Section 5.2 on page 18 | Data rate |
| Pr 15.06 | Pr 16.06 | Pr 17.06 | | Section 8.5 on page 37 | Network operating status |
| Pr 15.30 | Pr 16.30 | Pr 17.30 | OFF (0) | Section 9.2 on page 39 | Restore SM-CAN defaults |
| Pr 15.31 | Pr 16.31 | Pr 17.31 | OFF (0) | Section 5.5 on page 20 | Store to SM-CAN FLASH memory |
| Pr 15.32 | Pr 16.32 | Pr 17.32 | OFF (0) | Section 5.4 on page 19 | Reset SM-CAN |
| Pr 15.33 | Pr 16.33 | Pr 17.33 | OFF (0) | Section 9.3 on page 39 | Restore previous configuration from SM-CAN FLASH memory |
| Pr 15.35 | Pr 16.35 | Pr 17.35 | | Section 8.4 on page 36 | Serial number |
| Pr 15.36 | Pr 16.36 | Pr 17.36 | OFF (0) | Section 9.4 on page 40 | CAN slot over-write enable |
| Pr 15.50 | Pr 16.50 | Pr 17.50 | | Section 8.7 on page 38 | SM-CAN error codes |
| Pr 15.51 | Pr 16.51 | Pr 17.51 | | Section 8.2 on page 35 | Minor firmware version |

| Table 10.1 SM-CAN parameter refer | ence |
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